

Date: Monday, 3/17/2008 11:59:48 AM
 User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER SPACER
Job Number : 38053	
Estimate Number : 11865	
P.O. Number :	Part Number : D23971
This Issue : 3/17/2008 S.O. No. :	Drawing Number : D2397 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : SMALL /MED FAB	Drawing Revision : C
Previous Run : 36117	Material :
Written By :	Due Date : 3/21/2008 Qty: 30 Um: Each
Checked & Approved By : <u>JA 08 03 17</u>	
Comment : Est. A 98.12.15 New Issue DM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D2397	Cushion
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Comment: Qty.: 0.0675 sf(s)/Unit Total : 2.0249 sf(s)
 D2397 1/16" NEOPRENE BATCH: B16919

08/03/18

2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1
 Cut and punch per Dwg D2397 using Template DT 8199 and Punch DT 8200

08/03/18 (30)

3.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

08/03/18 (20)

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1
 Identify and Stock
 Location: 31

8/3/18

50 (30x)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

08/03/18

Job Completion



08/03/18 (30)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 08/03/18

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN	DRAWN BY	DART AEROSPACE LTD	
BW	<i>CP</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO.	REV. C
<i>KE</i>	<i>#</i>	D2397	SHEET 1 OF 1
DATE	TITLE		SCALE
98.12.03	RUBBER CUSHION		2:3
A	95.03.22	NEW ISSUE	
B	96.02.16	ADDED D2397-3	
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5	

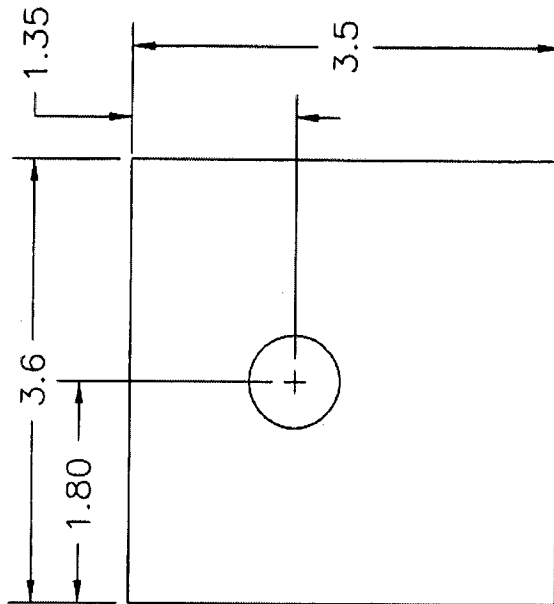
RELEASED
98.12.14 KE

~~SUPERCEDED BY~~

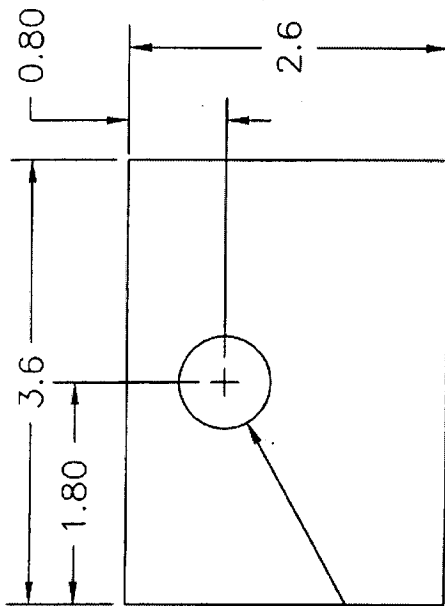
UNDER REVIEW

01.03.15 CP
DESIGN OK, BUT CHECK
WITH JB BEFORE
MANUFACTURE

CP 07.11.05

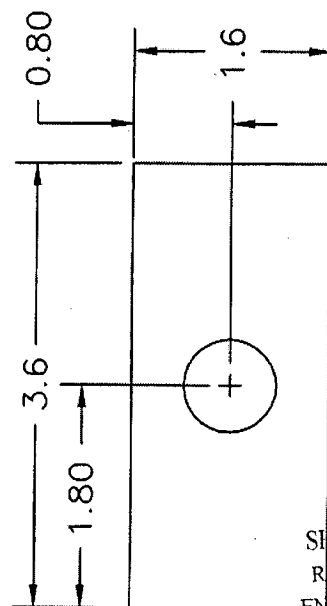


D2397-5
CUT USING DT8198



D2397-1
CUT USING DT8199

ø0.75
(TYP)



D2397-3
CUT USING DT8199

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 38053

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED